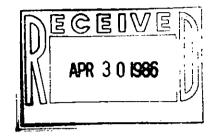
**Unocal Corporation** 1201 West 5th Street, P.O. Box 7600 Los Angeles, California 90051 Telephone (213) 977-7944

### **UNOCAL**

Walter W. Crim Assistant Counsel

April 28, 1986



Mr. Gregory A. Roscoe U.S. Environmental Protection Agency P. O. Box 3254 Reston, Virginia 22090

Re: The Cannons Engineering
Corporation Sites in
Bridgwater, Massachusetts and
Plymouth, Massachusetts

Dear Mr. Roscoe:

Enclosed is the Union Oil Company of California's, dba Unocal, response to your request for information for the Pier Road, East Providence, Rhode Island facility. Unocal will participate in settlement negotiations. Further contact should be made through:

Walter W. Crim Unocal Corporation 1201 West 5th Street P. O. Box 7600 Los Angeles, CA 90051 (213) 977-7944

I hereby certify that the enclosed information was collected under my direction and that a diligent record search has been completed. Further, I certify that any and all information responsive to the Infomation Request is being forwarded to EPA and that such information is complete and accurate.

Walter M. Crim

Walter W. Crim

WWC:rg

Enclosure (1596n)



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### uni®n

East Providence, R. I. April 25, 1986

To: W. W. Crim
Los Angeles, California

Potential Superfund Liability Bridgewater and Plymouth, Mass.

The following information concerning the East Providence, Rhode Island plant and Cannons Engineering Corp. with reguard to the potential superfund liability at Bridgewater and Plymouth, Mass. is submitted.

- I. Union Oil Co. of California, Union Chemicals Division
- II. C. T. Corporation System, Providence, Rhode Island
- III. Horace R. Jones, East Providence Plant Manager
- IV. Horace R. Jones
- V. See Attached.
- VI. A.
- a. June 26, 1975 to July 25, 1975.
- b. E. K. Giese a former Plant Manager authorized Gannons Eng. to do work on tank #45 and #49.
- c. Unknown
- d. Unknown
- e. Unknown
- f. \$7,030 paid to Cannons Engineering Corp. by check.
- g. See attached
- h. E. K. Giese
- i. Unknown
- j. Unknown
- k. Unknown
- 1. Unknown

В.

- a. October 10, 1975 to an estimated date of October 31, 1975.
- b. E. K. Giese a former Plant Manager authorized Cannons Eng. to do work on tank #48.
- c. Unknown
- d. Unknown
- e. Unknown
- f. Unknown
- g. See attached.

### Potential Superfund Liability Bridgewater and Plymouth, Mass.

- h. E. K. Giese and W. A. Roberts (deceased) a former Plant of the Manager.
- i. Unknown
- j. Unknown
- k. Unknown
- 1. Unknown

#### C.

- a. September 1976
- b. W. A. Roberts (deceased) a former Plant Manager authorized Cannons Eng. to do work on tank #47
- c. Unknown
- d. Unknown
- e. Unknown
- f. Unknown
- g. See Attached
- h. Unknown
- i. Unknown
- j. Unknown
- k. Unknown
- 1. Unknown

### D.

- a. Estimated to be around November 1976
- b. W. A. Roberts (deceased) a former Plant Manager authorized Cannons Eng. to do work on tank #33.
- c. Unknown
- d. Unknown
- e. Unknown
- f. Unknown
- g. See attached
- h. Unknown
- i. Unknown
- j. Unknown
- k. Unknown
- 1. Unknown

#### E.

- a. April 27, 1977
- b. W. A. Roberts and Cannons Eng.
- .c. 3205 gallons
- d. Petroleum Naphtha
- e. Unknown
- f. Unknown
- g. See attached.
- h. W. A. Roberts
- i. Thermal Oxidation, Bridgewater, Mass.
- j. Thermal Oxidation, Bridgewater, Mass.
- k. Unknown

Potential Superfund Liability Bridgewater and Plymouth, Mass.

#### VII.

- A. Unknown
- B. See VI. E. c.
- C. See VI. E. d.
- D. See VI. E. g.
- E. Union Chemicals, East Providence, R. I.
- F. See VI. E. g.
- G. Unknown
- H. W. A. Roberts ( deceased)
- I. Unknown
- J. Unknown
- K. See the certificate of Thermal Oxidation issued by Cannons Eng.

Horace R. Jones

Plant Operations Manager

CC: Myron Wolansky Clark

PETROLEUM AND INDUSTRIAL TANK CLEANING
POLLUTION AND OIL SPILL CONTROL SERVICE
WET AND DRY VACTOR SERVICE AND WATER BLASTING

July 8, 1975

350 MAIN STREET WEST YARMOUTH (CAPE COD), MASS. 0267: 617-775-2800 MASS. TOLL FREE 1-800-352-7154

BRANCHES: BOSTON, MASS. 617-262-5550 BRIDGEWATER, MASS. 617-697-3344 WARREN, RHODE ISLAND 401-245-8683

AMSCO Division
Union Oil Company of California
Pier Road
East Providence, R. I. 02914

ATTN: - Mr. E. K. Giese Plant Manager

Dear Sir:

We are enclosing two copies of report from the Ultrasonic Test Engineering, Inc. for your evaluation, as we agreed.

We are awaiting your reply regarding the installation of a patch on the tank wall.

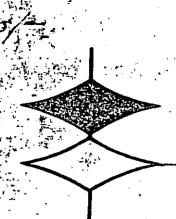
Sincerely,

CANNONS ENGINEERING CORP.

Robert dannon

JRC:ej Enc.

Tank # 45 - Lide



### Ultrasonic Test Engineering, Inc.

SUITE 14 1601 HANCOCK ST. QUINCY, MASS. 02168
DEPENDABLE ANALYSIS NONDESTRUCTIVE TESTING CONSULTATION

DATE: July 7, 1975

TO: Mr. R. Cannon

Cannons

350 Main Street

West Yarmouth, Mass. 02673

SUBJECT: -Ultrasonic Thickness Gauging Of Tank #45, AMSCO, Rhode Island.

REFERENCE: (1) UTE Procedure No. 5, Rev. A, "Ultrasonic Pulse Echo Measurement Of Material Thickness."

ENCLOSURE: Sketch Of Inspection Zone And Test Results.

Ultrasonic thickness measurements were performed on July 7, 1975 as directed on Tank #45 located at AMSCO Div. - Union Oil Company, Providence, Rhode Island.

The ultrasonic test instrument was a Krautkramer USM2 Flaw Detector. The test probe was a 6mm, 3.5 Mhz transducer. Glycerine was used as a couplant.

Calibration and amplification were in accordance with UTE Procedure No. 5, Rev. A (Reference (1).

The inspection was performed on the third plate up from the tank bottom. Inspection points and results are shown in the Enclosure. The majority of readings were between 3/16" and 7/32".

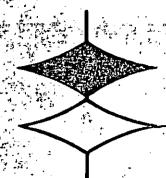
I hereby certify that the above is accurate and correct to the best of my knowledge.

Inspector

President

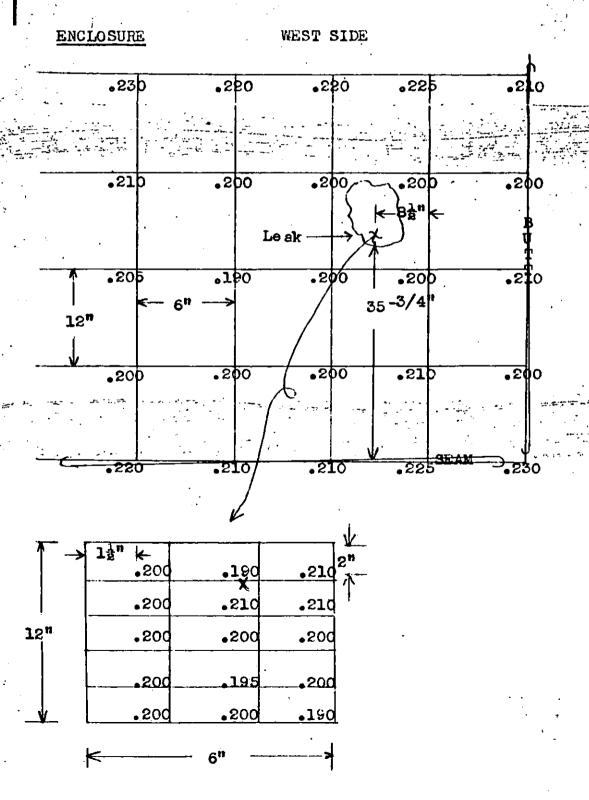
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### Ultrasonic Test Engineering, Inc.

SUITE 14 1601 HANCOCK ST. QUINCY, MASS, 0216
DEPENDABLE ANALYSIS - NONDESTRUCTIVE TESTING CONSULTATION



PETROLEUM AND INDUSTRIAL TANK CLEANING
POLLUTION AND OIL SPILL CONTROL SERVICE
WET AND DRY VACTOR SERVICE AND WATER BLASTING

July 14, 1975

350 MAIN STREET WEST YARMOUTH (CAPE COD), MASS. 0267: 617-775-2800 MASS. TOLL FREE 1-800-352-7154

BRANCHES:
BOSTON, MASS.
617-262-5550
BRIDGEWATER, MASS.
617-697-3344
WARREN, RHODE ISLAND
401-245-8683

ATTN: - Mr. E. K. Giese Plant Manager

Dear Sir:

We are enclosing two copies of report from the Ultrasonic Test Engineering, Inc. covering bottom of Tank #45, in accordance with our agreement.

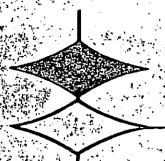
Very truly yours,

Robert dannon

CANNONS ENGINEERING CORP.

JRC:ej

1



## Ultrasonic Test Engineering, Inc.

SUITE 14

1601 HANCOCK ST.

QUINCY, MASS. 02169

DEPENDABLE ANALYSIS - NONDESTRUCTIVE TESTING CONSULTATION

DATE: July 11, 1975

To: Mr. R. Cannon
Cannons
350 Main Street
West Yarmouth, Mass. 02673

SUBJECT: Ultrasonic And Pit Guage Measurements Of Tank #45, Amsco, Rhode Island.

REFERENCE: (1) UTE Procedure No. 5, Rev. A, "Ultrasonic Pulse Echo Measurement of Material Thickness".

ENCLOSURE: Sketch Of Tank Bottom And Inspection Results.

Ultrasonic and pit gauge measurements were on July 11, 1975 of Tank #45 located at AMSCO Div. - Union Oil Company, Providence, Rhode Island.

The ultrasonic test instrument was a Krautkramer USM2 Flaw Detector. The test probe was a 6mm, 3.5 MHz transducer. Glycerine was used as a couplant.

Calibration and amplification were in accordance with the referenced document.

A Starret No. 643 Dial Depth Gage graduated in .0005" and a range of .125" was used for pit depth measurements.

The measurements were taken on the tank bottom which consisted of nineteen plates. Ultrasonic measurements were taken on each plate and pit depth readings were taken at points where measureable pits were noticed.

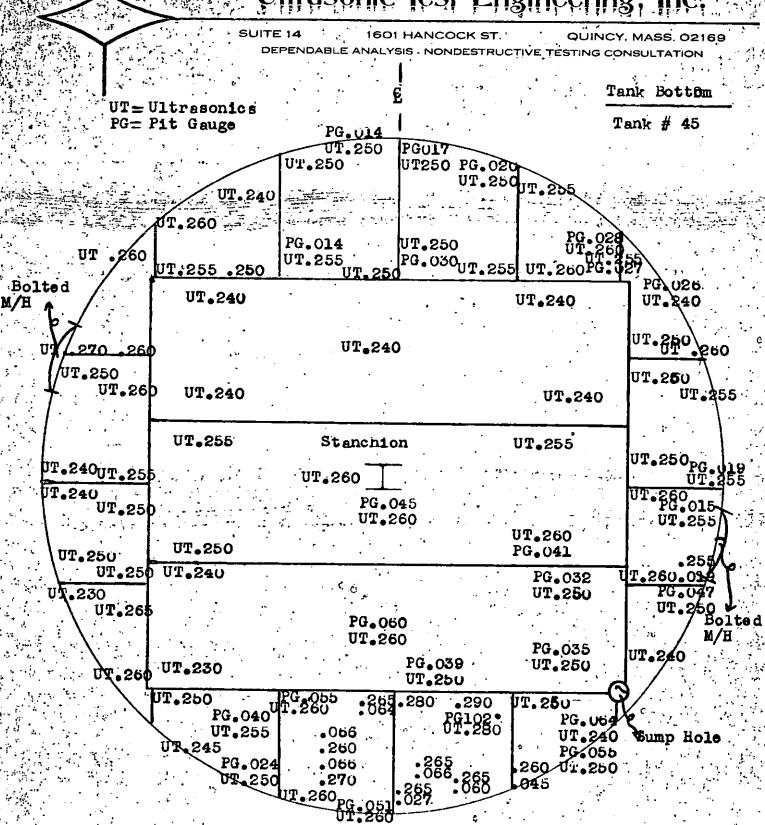
The average plate thickness was .250". The deepest measured pit was .102" and the shallowest measured pit was .015".

I hereby certify that the above is accurate and correct to the best of my knowledge.

Inspector Recorder

Prosident.

# Ultrasonic Test Engineerij



PETROLEUM AND INDUSTRIAL TANK CLEANING
POLLUTION AND OIL SPILL CONTROL SERVICE
WET AND DRY VACTOR SERVICE AND WATER BLASTING

June 26, 1975

350 MAIN STREET WEST YARMOUTH (CAPE COD), MASS, 02673 617-775-2800 MASS, TOLL FREE 1-800-352-7154

BRANCHES:
BOSTON, MASS.
617-262-5550
BRIDGEWATER, MASS.
617-697-3344
WARREN, RHODE ISLAND
401-245-8683

AMSCO Division
Union Oil Company of California
Pier Road
East Providence, R. 1:402914

ATTN: - Mr. E. K. Giese Plant Manager

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Dear Sir:

We wish to confirm our quotation on Tank #49 to Enter, pump out all liquids and squeegee, and pump
liquids from our P/V into pipe line . . . \$650.00.

We are also pleased to submit our quotation on Tank #45 to Enter leaking tank, pump out bottom, squeegee,
wash, and make explosion-free ready for hot
work . . . \$1.650.00.

We can arrange to have an ultrasonic thickness measurement performed on leaking plate for the amount of \$275.00.

If a section 2'  $\times$  2' of the tank wall is to be removed and a new section welded in, we can perform this with certified welders for the amount of \$450.00.

Thank you for the opportunity to quote and trust we may be of service to you.

Very truly yours,

CANNONS ENGINEERING CORP.

Cannon

JRC:ej

14

PETROLEUM AND INDUSTRIAL TANK CLEANING POLLUTION AND OIL SPILL CONTROL SERVICE WET AND WATER BLASTING

Arieto Division-Umion Oil Co., of California Pier Spad Dast Providence, R. I. 02914 350 MAIN STREET
WEST YARMOUTH
(CAPE-COD), MASS, 0267
617-775-2800
MASS, TOLL FREE

BRANCHES:
617-262-5550
BRIDGEWATER, MASS.
617-697-3344
WARREN, RHODE ISLAND

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Finance Charge 1 ½ % per month or an annual percentage rate of 18% - on balances past due 30 days and over.

PETROLEUM AND INDUSTRIAL TANK CLEANING POLLUTION AND OIL SPILL CONTROL SERVICE WET AND WATER BLASTING

AMESCO Division Union Oll Co. of California Pier Road East Providence, R. I. 0291 350 MAIN STREET
WEST YARMOUTH
APE COD); MASS: 02673
7 617-775-2800
MASS: TOLL FREE

BRANCHES

BOSTON MASS

617-262-5550

BRIDGEWATER, MASS

617-697-3344

WARREN, RHODE ISLAND

INVOICE DATE		INVOICE NO.
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Finance Charge 1½% per month or an annual percentage rate of 18% - on balances past due 30 days and over.

PETROLEUM AND INDUSTRIAL TANK CLEANING POLLUTION AND OIL SPILL CONTROL SERVICE WET AND DRY VACTOR SERVICE AND WATER BLASTING

AMSOC Division
Thim Oil Co. of Celifornia
Pier Poed
Test Providence, R. D. 02914

350 MAIN STREET
WEST YARMOUTH
CAPE COD), MASS. 02675
617-775-2800
MASS. TOLL FREE

BRANCHES:
BOSTON, MASS.
617-262-5550
BRIDGEWATER, MASS.
617-697-3344
WARREN, RHODE ISLAND

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Finance Charge 1½% per month or an annual percentage rate of 18% - on balances past due 30 days and over.

# CANNONS ENGINEERING CORP. PETROLEUM AND INDUSTRIAL TANK, CLEANING POLLUTION AND OIL SPILL CONTROL SERVICE

WET AND DRY VACTOR SERVICE AND WATER BLASTING

AMSCO Division Union Oil Co. of California Pier Road East Providence, R. 1. 02914

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Finance Charge 1 ½ % per month or an annual percentage rate of 18% - on balances past due 30 days and over.

PETROLEUM AND INDUSTRIAL TANK CLEANING POLLUTION AND OIL SPILL CONTROL SERVICE WET AND DRY VACTOR SERVICE AND WATER BLASTING

AMSCO Division
Union Otal Co. of California
Picy Road
East Providence, R. I. 02914

350 MAIN STREET
WEST YARMOUTH ;
(CAPE COD), MASS 02613
617-775-2800
MASS TOLL FREE
1-800-352-7154

BRANCHES:
BOSTON, MASS
617-262-5550
BRIDGEWATER, MASS
617-697-3344
WARREN, RHODE ISLAND

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NYOICE DATE	P.O. NUMBER	INVOICE NO.
7-25-75	Mr. E. K. Glese 19-10 N30	‡7 <b>-</b> 1284
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	A/B Filler and 2 coats Epoxy Coating	
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Finance Charge 11/2% per month or an annual percentage rate of 18% - on balances past due 30 days and over.

PETROLEUM AND INDUSTRIAL TANK CLEANING
POLLUTION AND OIL SPILL CONTROL SERVICE
WET AND DRY VACTOR SERVICE AND WATER BLASTING

Oct. 14, 1975

350 MAIN STREET WEST YARMOUTH (CAPE COD), MASS. 02673 617-775-2800 MASS. TOLL FREE 1-800-352-7154

BRANCHES:
BOSTON, MASS,
617-262-5550
BRIDGEWÄTER, MASS.
617-697-3344
WARREN, RHODE ISLAND
401-245-8683

AMSCO Division Union Oil Co. of California Pier Rd. E. Providence, R. I. - 02914

ATTN: - Mr. E. K. Giese

Dear Sir:

Enclosed you will find a copy of the results of the test taken by Ultrasonic Test Engineering, Inc. on Tank #48 at your East Providence Plant. These tests show that pitting is occurring in one section of the tank similar to the pitting found in Tanks #45 and #49.

We propose to sandblast the entire bottom and one ft. up on the tank wall, fill pitting with steel seam filler, and coat with two coats of International epoxy. The cost for this will be \$3,630.00.

Please advise whether or not you wish this work to be performed.

We trust we may again be of service to you.

Very truly yours,

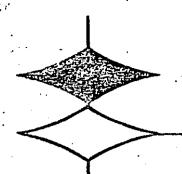
CANNONS ENGINEERING CORP.

John S. Cannon

JSC:ej Enc.

10/24/ 12 Roling-Palatine AA-89

Of



### Ultrasonic Test Engineering, Inc.

101 28 1016

SUITE 14

1601 HANCOCK ST.

QUINCY, MASS, 02169

DEPENDABLE ANALYSIS - NONDESTRUCTIVE TESTING CONSULTATION

DATE: October 13, 1975

To: Mr. R. Cannon

Cannons

350 Main Street

SUBJECT: Ultrasonic And Pit Guage Measurements Of Tank #48, Amsco, Rhode Island.

REFERENCE: (1) UTE Procedure No. 5, Rev. A, "Ultrasonic Pulse Echo Measurement Of Material Thickness".

ENCLOSURE: Sketch Of Tank Bottom And Inspection Results.

Ultrasonic and pit gauge measurements were performed on Oct. 10, 1975 of Tank #48 located at AMSCO-DIV. - Union Oil Company, Providence, Rhode Island.

The ultrasonic test instrument was a Krautkramer USM2 Flaw Detector. The test probe was a 6mm, 3.5 MHz transducer. Light grinding was performed to insure adequate sound transmission. Glycerine was used as a couplant.

Calibration and amplification were in accordance with the referenced procedure.

A Starrett No. 643 Dial Depth Gage graduated in .0005" and a range of .125" was used for pit depth measurements.

The measurements were taken on the tank bottom which consisted of nineteen plates. Ultrasonic measurements were taken on each plate as noted on enclosure and pit depth readings were taken at points where measureable pits were noticed.

The average plate thickness was .250". The deepest measured pit was .072" and the shallowest measured pit was .050".

I hereby certify that the above is accurate and correct to the best of my knowledge.

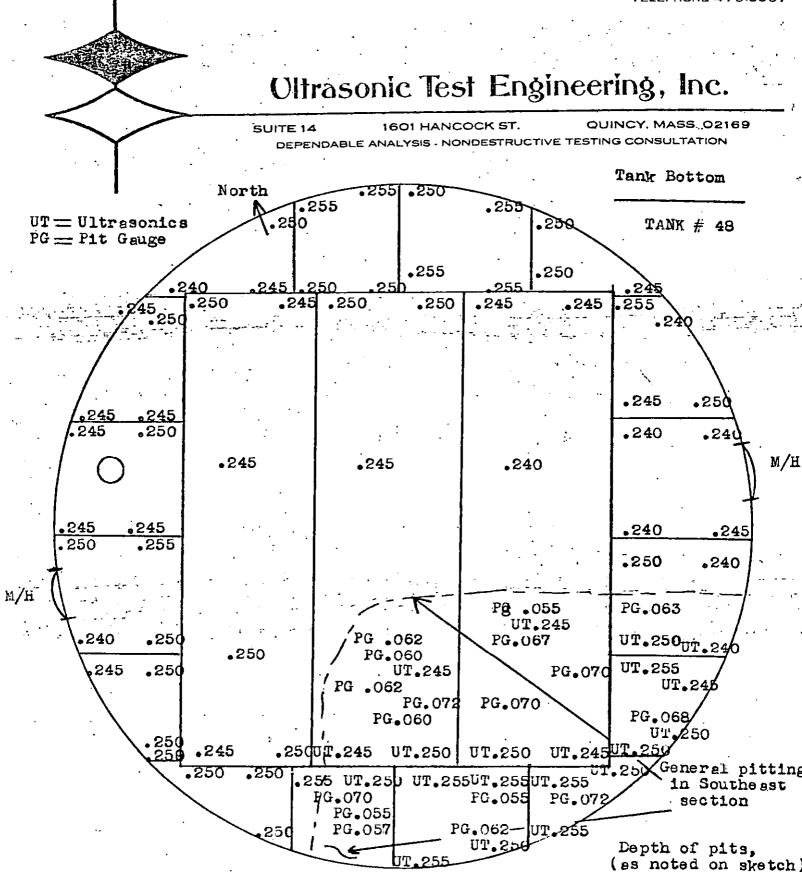
Inspector Recorder

President

CC. Flesting-Balatine AA-89

la lata lan

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12~K # 47

# CANNONS ENGINEERING CORP.

350 MAIN STREET WEST YARMOUTH (CAPE COD), MASS, 02673 617-775-2800 MASS, TOLL FREE

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	-	Pressure/Vacuum Trailer Truck			†			Boom-36" 15"			<del>                                     </del>		
	-,-	Hose P/V-2"-3"-4"-6"-	-	<del></del>	†	•		Boom Cleaning & Storing			†		
		Pipe Alum./Plestic 2"-4"-6"-						Dump Trucks 10-15-20 yds.	Ť		†	<del>- </del>	
	<del></del>	Pumps Air/Elec. 2"-3"-4"			1			Huff Front End Loader				_	
	$\overline{}$	Pumps Gas/Diesel 2"-3"-4"-6"			1	·		Crawler Front End Loader				$\top$	
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-		Air Compressor 135-250-600						Baskets- Wire-Plastic					
<u>-</u> :-		Service-Trucks - Small-Large			. ,			· Foul Weather Gear		ي ي			
٠.		Diesel Tractors		•				Cold'Weather, Gear		,			
		Tankers 5,000-8,000-10,000		· · ·			14 500.4	Boots - work gloves - rubber glo	res _				
•		5th Wheel Tow Bar			-			Rope/Chain					
		Air Machine w/Masks & Lifelines						Rags/Hippie Wipe #					
	· ·	Elect Generator 35-50-100 KW						Plastic Bags					
		Industrial Vactor						Grefco Booms 10' long			<u> </u>		
		Air Hammers w/Spades						Grefco Pillows-Bags					
		Sand Blasting Equipment			<u> </u>			Sea Serpent II	<u> </u>			_	
		Bags Sand						Florco-X Speedy Dry			<u> </u>		
		Hose-water/steam/air/blast						Clarco #3-#6 - gals,			ļ		
		Trailers-EquipBox-Low Bed	·					Petro/Trap - Bags - 5 Pack					
<del>-</del>		Skimmers w/Floating Hose			ļ			Conwed - Blanket - Boom - Pads				.,	
		Boats-13'-16'-20'-30'-70'		•				Regular time					
_		Water Blaster						Overtime					
		Disposal-Oils-BSW-Drums-Solids-War	ter:	,				Sun/Holiday					
		Other Equipment or Materials	i			.	. T	Travel					

Speed Letter, 44-902		GrayLine S	
TO R.CEIII	Speed L	<i>eiter.</i>	S Widness St. 11
Subject E Promidence	STORAGE PE	: Talina	7-1-1
MESSAGE CONTIRMING MY CO	MARKERTION	w Hw	Reduced 4
IN TEXTOR	sould be REA	besieved ph	the Fine t week
THE PROPERTY OF THE PARTY OF TH		• .	
copies to: R-Culp	Les Robert		
D. E. Ho.	Date 10/7	યુ Signed	\$ 11.000
REPLY			
4	er e		
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			* · · ·
\$1010			
10 FOLD			
	. Date	0:	
ilsonJones	- July	Signed	

of

PETROLEUM AND INDUSTRIAL TANK CLEANING POLLUTION AND OIL SPILL CONTROL SERVICE WET AND DRY VACTOR SERVICE AND WATER BLASTING

350 MAIN STREET WEST YARMOUTH (CAPE COD), MASS 02673 617-775-2800 MASS TOLL FREE 1-800-352-7154 WARREN, RHODE ISLAND 401-245-8683

CYCLUBE PLANT First St. Bridgewater, Mass. 02673 Tel. 617-697-3344

TUnion ansco

Le Ravidnee, R.I.

MASS. LICENSE #31

CERTIFICATE # 1065

	<del></del>			
THIS IS TO	CERTIFY	THAT ON	4-27-77	
3205			OF Petroleum	Naghtha.
			•	

CERTIFICATE OF THERMAL OXIDATION

WERE DESTROYED VIA THERMAL OXIDATION AT OUR PLANT.

CANNONS ENGINEERING CORP.

By RC Joyer

MAY 21 1979

– Naulinie

CLARK, N. J.